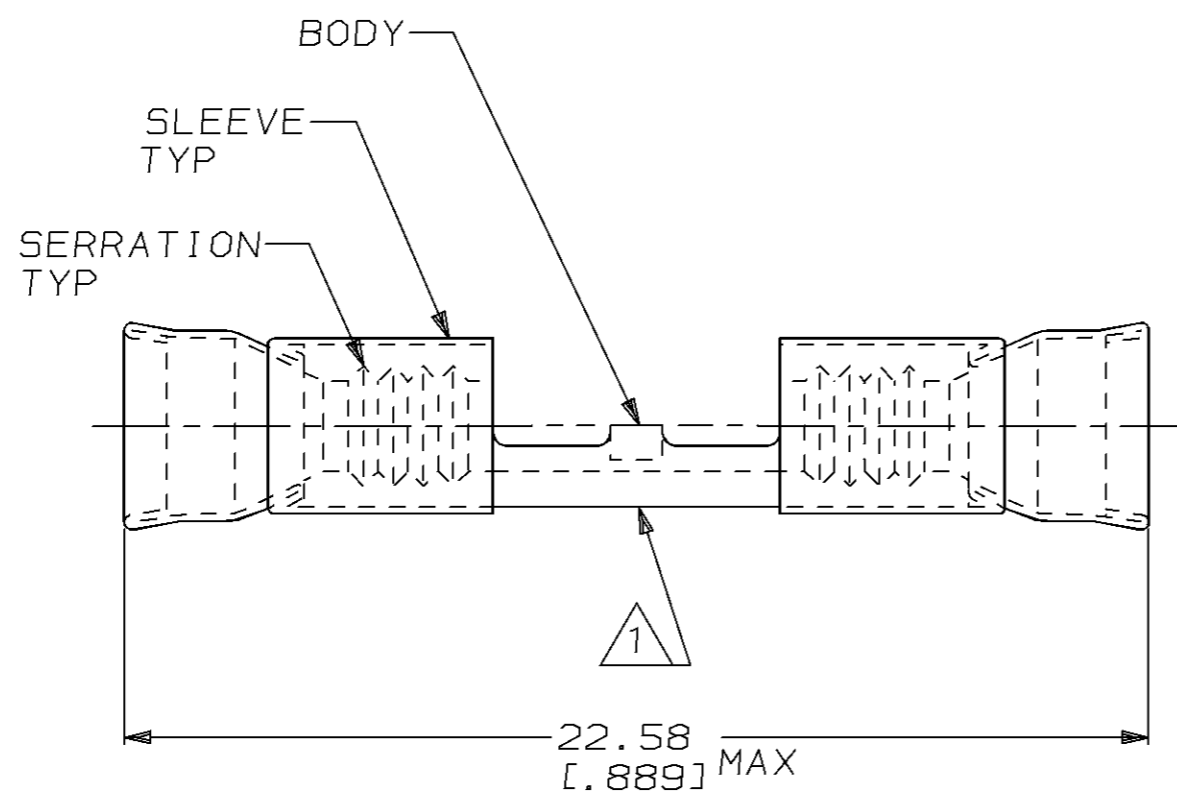


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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
G	14		E	REDRAWN PER 0720-0377-94	25OCT94	LO	ME



- ① STAMP AMP 22-18 APPROX AS SHOWN
 22-16 TERMINALS ARE STAMPED 22-18 IN
 ACCORDANCE WITH MILITARY SPEC MIL-T-7928
 COMMERCIAL WIRE RANGE IS 22-16
- 2. WIRE INSUL DIA, 2.67-3.56 [.105-.140]
- 3. TONGUE MATL THK, 0.79±0.05 [.031±.002]

1000	LOOSE PIECE	322823
QTY	PACKAGE TYPE	PART NO

AMP INCORPORATED CUSTOMER SERVICE SYSTEM		MAX RECOMMENDED OPERATING TEMPERATURE: 343°C [650°F]	THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.		DWN L OLMEDA 25OCT94	AMP Incorporated Harrisburg, PA 17105-3608
FOR ADDITIONAL PRODUCT INFORMATION OR COPIES OF DRAWINGS AND TECHNICAL DOCUMENTS	PRODUCT INFORMATION CENTER 1-800-522-6752		DIMENSIONS: mm [in]	TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHK M ELLIS 25OCT94	
FOR APPLICATION TOOLING INFORMATION	TOOLING ASSISTANCE CENTER 1-800-722-1111	VOLTAGE RATING: -		0 PLC ±-	APVD S BORTNER 25OCT94	SIZE A3
FOR ORDER ENTRY	1-800-526-5142	CIRCULAR MIL AREA: 0.26mm² - 1.65mm² [509-3260]		1 PLC ±-	2 PLC ±0.20 [.008]	PRODUCT SPEC -
		STRANDED WIRE	MATERIAL BODY, CU PER ASTM B152	3 PLC ±-	APPLICATION SPEC -	DRAWING NO G-322823
			SLEEVE, NI SIL PER ASTM B122	4 PLC ±-	WEIGHT -	SCALE 6:1
				ANGLES ±-	CUSTOMER DRAWING	SHEET 1 OF 1
				FINISH BODY, NP, QQ-N-290		REV E