

- Insert the stripped cable through the retaining nut, shield sleeve. and spacer.
- Solder the socket to the center conductor.
- Insert the socket into the pin insulator, then screw the main body onto the retaining nut.
- Wrap the braid around the tail of the body and crimp the ring with a 0.128" hex crimp tool (or one labeled for use with RG-174 cable).
- Use heat shrink to cover crimp.
- Use the nut and washer to secure the connector to a case.

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MATERIAL: TOLERANCES: PROJECTION: .020 [0.50]-.200 [5.00]=±.008 [0.20] .200 [5.00]-1.200 [30.00]=±.016 [0.40] 1.20 [30.0]-4.75 [120.0]= ±.024 [0.60] 4.75 [120.0]-12.40 [315.0]= ±.040 [1.0] ANGLES: ±1° FINISH: DRAWN: B.MURPHY DT: 29-JUN-12

DT:

ENGR:

SIZE DWG. NO. REV CONSMA005 C SCALE: 2:1 DO NOT SCALE DRAWING SHEET 1 OF 1

SMA FEMALE BULKHEAD MOUNT

CABLE END CRIMP FOR RG174 CABLE

TITLE: